Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

1 Identification of the hazardous chemical and of the supplier

· **Product identifier**

· **Trade name** **MC-DUR 1365 HBF - Komponente A**

· **Recommended use of the chemical and restrictions on use** No further relevant information available.

· **Application of the substance / the mixture** Epoxy coating

· **Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**
MC-Bauchemie Müller GmbH & Co. KG
Am Kruppwald 1-8
D-46238 Bottrop
Tel.: +49(0)2041-101-0
Fax.: +49(0)2041-101-400
E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG
Siloring 8
CH-5606 Dintikon
Tel. +41 56 616 68 68
Fax +41 56 616 68 69

· **Informing department:** msds@mc-bauchemie.de

*
2 Hazard identification

· **Classification of the substance or mixture**

Skin Irrit. 2	H315 Causes skin irritation.
Eye Dam. 1	H318 Causes serious eye damage.
Skin Sens. 1	H317 May cause allergic skin reaction.
Repr. 1A	H360 May damage fertility or the unborn child.
Aquatic Chronic 2	H411 Toxic to aquatic life with long lasting effects.

· **Label elements**

· **GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).

· **Hazard pictograms**

GHS05 GHS07 GHS08 GHS09

· **Signal word** Danger

· **Hazard-determining components of labelling:**
4,4'-Methylenediphenyldiglycidyl ether
Oxirane, 2-methyl-, polymer with 2,4-diisocyanato-1-methylbenzene, 2-methyloxirane polymer with oxirane ether with 1,2,3-propanetriol (3:1) and oxirane, cashew nutshell liquid and propyl alcohol blocked
1,6-bis(2,3-epoxypropoxy)hexane

(Contd. on page 2)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 1)

Oxirane, mono((C12-14-alkyloxy)methyl)derivatives
Hydrocarbons, C9-unsaturated, polymerised
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)] bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)] bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy} methyl)oxirane

· **Hazard statements**
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause allergic skin reaction.
H360 May damage fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P261	Avoid breathing dust/fume/ gas/mist/vapours/ spray.
P280	Wear protective gloves / eye protection / face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P321	Specific treatment (see on this label).
P332+P313	If skin irritation occurs: Get medical advice/ attention.

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

3 Composition and information of the ingredients of the hazardous chemical

· **Chemical characterisation: Mixtures**
· **Description:** Mixture consisting of the following components.

· **Dangerous components:**

CAS: 1675-54-3	4,4'-Methylenediphenyldiglycidyl ether Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	30-60%
CAS: 933999-84-9	1,6-bis(2,3-epoxypropoxy)hexane Repr. 1A, H360; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	≥1-<10%
CAS: 1227870-90-7	Oxirane, 2-methyl-, polymer with 2,4-diisocyanato-1-methylbenzene, 2-methyloxirane polymer with oxirane ether with 1,2,3-propanetriol (3:1) and oxirane, cashew nutshell liquid and propyl alcohol blocked Eye Dam. 1, H318; Skin Sens. 1, H317	≥3-<10%
CAS: 71302-83-5	Hydrocarbons, C9-unsaturated, polymerised Asp. Haz., H304; Skin Sens. 1, H317; Aquatic Chronic 3, H412	≥2.5-<5%

(Contd. on page 3)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 2)

CAS: 68609-97-2	Oxirane, mono((C12-14-alkyloxy)methyl)derivatives Repr. 1B, H360; Skin Irrit. 2, H315; Skin Sens. 1, H317	≥1-<2.5%
CAS: 9003-36-5	Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	≥1-<1.5%
CAS: 8007-24-7	decarboxylating cashew nut shell liquid Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; Skin Sens. 1, H317	≥0.1-<0.5%

· **Additional information** For the wording of the listed hazard phrases refer to section 16.

4 First-aid measures

· **Description of first aid measures**

· **General information** Remove contaminated clothing immediately. Consult a doctor if symptoms occur. Move affected person to fresh air.

· **After inhalation** Supply fresh air; seek medical advice if symptoms occur.
If unconscious, place in recovery position and seek medical advice.

· **After skin contact** In case of contact with skin, wash carefully with plenty of soap and water. Consult a doctor in case of skin reactions.

· **After eye contact** Rinse opened eye for several minutes under running water.
Call a doctor immediately

· **After swallowing** Rinse mouth with water. Never give anything by mouth to an unconscious person. DO NOT induce vomiting. If symptoms persist, consult a doctor.

· **Information for doctor**

· **Most important symptoms and effects, both acute and delayed** Advice for the doctor: Elementary aid, decontamination, symptomatic treatment.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents** Use fire fighting measures that suit the environment.

· **Special hazards arising from the substance or mixture** No further relevant information available.

· **Advice for firefighters**

· **Protective equipment:** No special measures required.

(Contd. on page 4)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 3)

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures** Not required
· **Environmental precautions:** Inform respective authorities in case product reaches water or sewage system.
· **Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
· **Reference to other sections** See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.

7 Handling and storage

· **Handling**
· **Precautions for safe handling** Open and handle containers with care.
Ventilation measures are required in rooms without sufficient air exchange (e.g. closed rooms),
because the occupational exposure limit values (see chapter 8) could be exceeded. This must be avoided.
Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash skin immediately. Mix slowly, partially covering the mixing container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy resins.
· **Information about protection against explosions and fires:** Ensure sufficient air exchange and/or extraction in the working areas. Take precautionary measures to avoid electrostatic discharges.

· **Conditions for safe storage, including any incompatibilities**
· **Storage**
· **Requirements to be met by storerooms and containers:** No special requirements.
· **Further information about storage conditions:** None.
· **Storage class** 6.1C

8 Exposure controls and personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

(Contd. on page 5)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 4)

· **Control parameters**
· **Components with critical values that require monitoring at the workplace:** The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **DNELs**		
CAS: 68609-97-2 Oxirane, mono((C12-14-alkyloxy)methyl)derivatives		
Dermal	DNEL	0.75 mg/kg bw/day (ArL)
Inhalative	DNEL	0.49 mg/m³ (ArL)

· **PNECs**	
CAS: 68609-97-2 Oxirane, mono((C12-14-alkyloxy)methyl)derivatives	
PNEC	0.00072 mg/l (Mew)
	0.0072 mg/l (Freshwater)
PNEC	80.12 mg/kg dwt (Bod)
	6.677 mg/kg dwt (Sediment)
	66.77 mg/kg dwt (Fresh water sediment)

· **Additional information:** The lists that were valid during the compilation were used as basis.

· **Exposure controls**
· **Personal protective equipment**
· **General protective and hygienic measures**
Keep away from food, drink and animal feed.
Remove soiled, soaked clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with eyes and skin.

· **Breathing equipment:** If workplace limit values cannot be complied with by ventilation measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction with BGR 190.

· **Protection of hands:** Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves** You can find help with choosing gloves on the website https://www.bgbau.de/fileadmin/Gisbau/Projekte.pdf
For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material".
The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to manufacturer. As the product
is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be checked before use.
Nitrile rubber
Recommended material thickness:≥ 0.4 mm

(Contd. on page 6)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 5)

· **Penetration time of glove material**
The breakthrough times of the Sol-vex 37-900 protective gloves are around 8 hours.
The following applies to all other gloves:
The exact breakthrough time must be obtained from the protective glove manufacturer and adhered to.
Nitrile rubber
Material thickness: ≥ 0.40 mm
Penetration time: ≥ 480 min
Butyl rubber:
Material thickness: ≥ 0.5 mm
Penetration time: ≥ 480 min

· **Eye protection:** Tight-fitting safety goggles.
Safety goggles.

· **Body protection:** Protective clothing
Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the lower leg area should be protected by protective trousers.

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Viscous
Colour:	According to product specification
· **Smell:**	Characteristic
· **pH-value:**	Not determined
· **Change in condition**	
Melting point/freezing point	Not determined
Initial boiling point and boiling range	>200 °C
· **Flash point:**	>150 °C
· **Auto-ignition temperature**	184 °C
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product is not explosive.
· **Steam pressure at 20 °C:**	0.1 hPa
· **Density at 20 °C**	1.33 g/cm³

(Contd. on page 7)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 6)

· **Solubility in / Miscibility with Water:**	Not miscible or difficult to mix
· **Viscosity:**	
dynamic at 20 °C:	50000 mPas
kinematic:	Not determined
· **Other information**	No further relevant information available.

10 Stability and reactivity

· **Reactivity**	No further relevant information available.
· **Chemical stability**	
· **Thermal decomposition / conditions to be avoided:**	No decomposition if used according to specifications.
· **Possibility of hazardous reactions**	No dangerous reactions known
· **Conditions to avoid**	No further relevant information available.
· **Incompatible materials:**	No further relevant information available.
· **Hazardous decomposition products:**	No dangerous decomposition products known

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity**

· **LD/LC50 values that are relevant for classification:**		
CAS: 1675-54-3 4,4'-Methylenediphenyldiglycidyl ether		
Oral	LD50	11400 mg/kg (rat)
Dermal	LD50	23000 mg/kg (rabbit)
		>2000 mg/kg (rat)
CAS: 68609-97-2 Oxirane, mono((C12-14-alkyloxy)methyl)derivatives		
Oral	LD50	17100 mg/kg (rat)
CAS: 9003-36-5 Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)] bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)] bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl) oxirane		
Oral	LD50	>2000 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rabbit)

· **Primary irritant effect:**	
· **Skin corrosion or irritation**	Irritant for skin and mucous membranes.
· **Serious eye damage or eye irritation**	No irritant effect.

(Contd. on page 8)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 7)

· **Respiratory / skin sensitization** Sensitization possible by skin contact.
· **Additional toxicological information:** The product shows the following dangers according to the calculation method of the General EC Classification Guidelines for Preparations as issued in the latest version:
Irritant
· **CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)** Repr. 1A

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**	
CAS: 1675-54-3 4,4'-Methylenediphenyldiglycidyl ether	
LC50/72h	>11 mg/l (algae)
IC50	>42.6 mg/l (Bak)
LC50/96h	2 mg/l (Oncorhynchus mykiss)
	1.3 mg/l (fish)
EC50/48h	2.1 mg/l (daphnia)
	1.8 mg/l (Daphnia magna)
ErC50/72h	11 mg/l (Selenastrum capricornutum)
CAS: 68609-97-2 Oxirane, mono((C12-14-alkyloxy)methyl)derivatives	
EbC50/72h	843 mg/l (Pseudokirchneriella subcapitata)
LC50/96h	>5000 mg/l (Oncorhynchus mykiss)
	1800 mg/l (Lepomis macrochirus)
EC50	>100 mg/l (BEL)
NOEC	500 mg/l (Pseudokirchneriella subcapitata)
CAS: 9003-36-5 Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)] bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)] bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl) oxirane	
LC50/96h	>100 mg/l (Daphnia magna)
EC50/96h	>100 mg/l (Leucidus idus)

· **Persistence and degradability** No further relevant information available.
· **Behaviour in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Ecotoxical effects:**
· **Remark:** Toxic for fish
· **Additional ecological information:**
· **General notes:** Also poisonous for fish and plankton in water bodies.

(Contd. on page 9)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 8)

Toxic for aquatic organisms
Do not allow product to reach ground water, water bodies or sewage system.
Danger to drinking water if even small quantities leak into soil.

· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **Other adverse effects** No further relevant information available.

13 Disposal information

· **Waste treatment methods**
· **Recommendation** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** Empty contaminated packagings thoroughly. They can be recycled after thorough and proper cleaning.

*
14 Transportation information

· **UN-Number**
· **ADR, IMDG, IATA** UN3082

· **UN proper shipping name**
· **ADR, IATA** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxide resin, Solvent naphtha (petroleum), light, aromatic)
· **IMDG** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxide resin, Solvent naphtha (petroleum), light, aromatic), MARINE POLLUTANT

· **Transport hazard class(es)**

· **ADR**
· **Class** 9 (M6) Miscellaneous dangerous substances and articles.
· **Label** 9

· **IMDG, IATA**
· **Class** 9 Miscellaneous dangerous substances and articles.
· **Label** 9

· **Packing group**
· **ADR, IMDG, IATA** III

· **Environmental hazards:**
· **Marine pollutant:** Yes
Symbol (fish and tree)
· **Special marking (ADR):** Symbol (fish and tree)

(Contd. on page 10)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 9)

· **Special marking (IATA):**	Symbol (fish and tree)
· **Special precautions for user**	Warning: Miscellaneous dangerous substances and articles.
· **Kemler Number:**	90
· **EMS Number:**	F-A,S-F
· **Stowage Category**	A
· **Transport in bulk according to Annex II of Marpol and the IBC Code**	Not applicable
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **Transport category**	3
· **Tunnel restriction code**	(-)
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXIDE RESIN, SOLVENT NAPHTHA (PETROLEUM), LIGHT, AROMATIC), 9, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **EHS reference list**	
CAS: 1675-54-3	4,4'-Methylenediphenyldiglycidyl ether
CAS: 68609-97-2	Oxirane, mono((C12-14-alkyloxy)methyl)derivatives

· **Directive 2012/18/EU**	
· **Named dangerous substances - ANNEX I**	None of the ingredients is listed.
· **Seveso category**	E2 Hazardous to the Aquatic Environment
· **Qualifying quantity (tonnes) for the application of lower-tier requirements**	200 t
· **Qualifying quantity (tonnes) for the application of upper-tier requirements**	500 t

(Contd. on page 11)

Safety Data Sheet
according to P.U.(A) 310/2013

Printing date 19.06.2026 Version number 56 Revision: 19.06.2026

Trade name MC-DUR 1365 HBF - Komponente A

(Contd. of page 10)

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing data specification sheet:** Environment protection department.

· **Contact:**

· **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)
PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity - oral – Category 4
Skin Irrit. 2: Skin corrosion or irritation – Category 2
Eye Dam. 1: Serious eye damage or eye irritation – Category 1
Eye Irrit. 2: Serious eye damage or eye irritation – Category 2
Skin Sens. 1: Skin sensitization – Category 1
Repr. 1A: Reproductive toxicity – Category 1A
Repr. 1B: Reproductive toxicity – Category 1B
Asp. Haz.: Aspiration hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - chronic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - chronic hazard – Category 3

· ***** Data compared to the previous version altered.**